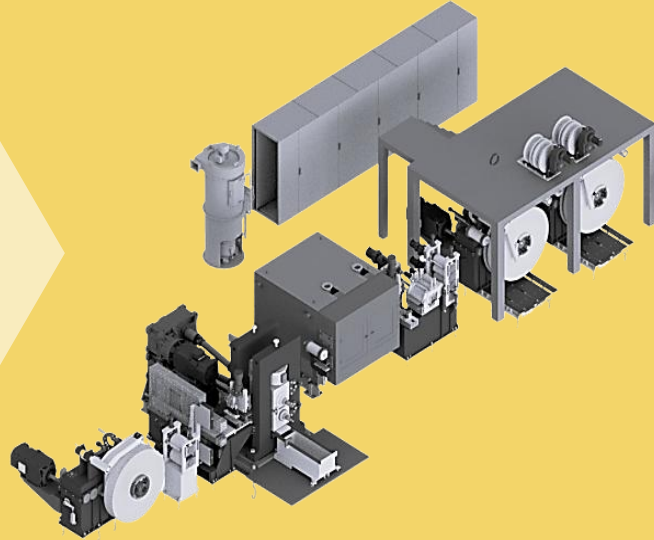




**Rolling**

and Automation GmbH

**RM-S-700**  
**RM-S-1200**  
**RM-S-2000**  
**RM-S-3000**



## A COMPLETE RANGE OF STRIP ROLLING MILLS FOR COILS, PLATES AND BARS



### Key features

- Accurate and dynamic AGC - Hydraulic or Servomotoric
- Combination mills 2Hi + 4Hi
- Smooth operating main drives with servo technology mono or twin drive
- Whole range of regulation Feed-Forward, Feed-Backward and Massflow
- Low downtime due to automated roll change and heavy duty machine building



### Customized towards your needs

- Whole range of winding units for casted or pre-rolled coils
- Wet or dry operation
- Auxiliary devices like crop shear, coil car, pushing table, leading table, drying unit, etc.
- Tactile or laser thickness measuring devices
- Different roll materials - forged steel rolls or cold work steel with tungsten carbide ring



### Your benefits

- Various configurations and machine sizes
- Wide range of strip sizes up to 30 mm thickness and 650 mm width
- Statistic process control always on board
- Reduced footprint due to combination mills
- Spare parts and maintenance service

RM ROLLING AND AUTOMATION GMBH

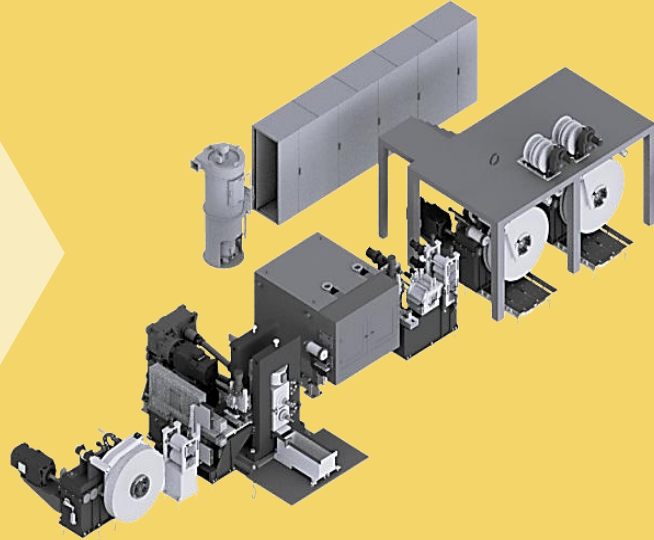
Bergstraße 6, 76307 Karlsbad  
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## A COMPLETE RANGE OF STRIP ROLLING MILLS FOR COILS, PLATES AND BARS

TYPE	RM-S 700		RM-S 1200		RM-S 2000		RM-S 3000			
ROLL SET Ø 2Hi - 4Hi	Ø230	Ø180/80	Ø280	Ø230/80	Ø320	Ø250/100	Ø350	Ø265/120	[mm]	
BARELL WIDTH	100 - 250		200 - 300		200 - 400		200 - 500		[mm]	
BEARING TYPE	High Load 4-Row Roller Bearing									
SPEED	max. 300									[m/min]
ROLL FORCE	700	400	1200	700	2000	1000	3000	1250	[kN]	

Precision that impresses - rolling mills for strip and wire

Rely on the highest quality and efficiency!

Our rolling mills for strip and wire offer you tailor-made solutions for processing metal with the highest precision. With state-of-the-art technology and years of expertise, we guarantee outstanding product quality that optimizes your production processes.

Why our rolling mills?

- Maximum precision: We use innovative technology to ensure consistently uniform thickness and exact tolerances
- Versatility: Whether for precious metal, steel, aluminum or copper - we roll different materials for various industries
- Efficiency: Our rolling mills are energy-efficient and enable fast and cost-effective production
- Durability: Robust construction and sophisticated technology ensure a long service life and low maintenance costs

RM ROLLING AND AUTOMATION GMBH

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